Serial No.: 10/590,580 Attorney Docket No.: 011460.00037

Amendment and Response to Office Action Reply to Office Action of February 21, 2008

Amendments to the Abstract:

Please replace the Abstract with the following rewritten Abstract:

-- The inventive reversible cutting insert comprises the part of has a front layer (1A) provided with the lateral faces of a front circumference (3A, 4A, 5A, 6A) defining together with a large front face (1) a given number of cutting edges (13a, 13b; 14a,14b; 15a,15b; 16a, 16b). The cutting insert also has and the part of a rear layer (1B) provided with lateral faces of a rear circumference whose where at least certain faces are embodied in the form of faces supporting a frame (3B, 4B, 5B, 6B) on the walls of a toolholder housing (30), and wherein the number of the frame supporting faces (3B, 4B, 5B, 6B) is less than the number of cutting edges (13a, 13b; 14a,14b; 15a,15b; 16a, 16b).--